SAFETY DATA SHEET PR/EOHD/OHS/F-310		2.5
PRODUCT NAME: ETHYLENE PROPYLENE RUBBER (Non-Oil Grades)		بتــرورابــغ Petro Rabigh
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	April 29, 2020			
SECTION 1: Identi	ification of the substance/mixture and of the company/u	ndertaking		
1.1 Product Identifier				
Product Name:	Ethylene Propylene Rubber			
Other/Generic Names:	EPR, EPDM			
Grades:	512, 512E, 512EF, 505A, 552, 552E, 5206, 5128			
REACH Registration Number:	Not applicable			
EC Number:	None			
CAS Number:	None			
Molecular formula:	-			
Molecular Structure:	-			
Molecular weight range:	-			
1.2 Relevant identified	d uses of the substance or mixture and uses advised against			
IDENTIFIED USES:				
Rubber applications				
Manufacturing of rubber objects				
MOST COMMON TECHNICA Construction, automotive, kite	AL FUNCTION OF SUBSTANCE (WHAT IT DOES): chen products			

### **USES BY CONSUMERS ADVISED AGAINST**

Final product.

Final product.	Final product.				
1.3 Manufacturer or s	1.3 Manufacturer or supplier's details				
Manufacturer	Rabigh Refining and Petroo	Rabigh Refining and Petrochemical Company			
Address	PLANT         PO Box 101, Rabigh 21911, Kingdom of Saudi Arabia         Tel:       +966 12 425 0390         Free Number:       800 440 9000				
E-mail address of person responsible for this SDS	stephane.dallaire@petrorabigh.com				
	Asia Pacific (except China):	CareChem 24 +65 3158 1074	English, Cantonese, Indonesian, Japanese, Korean, Malay, Mandarin, Thai, Vietnamese		
	China (Off-land):	CareChem 24 +4001206011	English, Mandarin		
Emergency telephone numbers (24-hour)			English		
	Europe, America, Middle East, Africa (Europe & English Speaking):  CareChem 24 +44 (0) 1235 239 670		English, Albanian, Bulgarian, Czech, Danish, Dutch, Finnish, French, German, Greek, Hungarian, Italian, Lithuanian, Norwegian, Polish, Portuguese, Romanian, Russian, Serb-Croat, Slovak, Spanish, Swedish, Turkish, Ukrainian		
	Middle East & Africa (Arabic speaking):	CareChem 24 +65 3158 1074	English, Arabic, French		

SECTION 2: Hazards Identification			
2.1 Classification of the substance or mixture			
Product Definition: Ethylene Propylene Rubber			
Classification according to Directive 67/548/EEC [DSD]:	Not classified.  Under normal conditions of use, the material is not expected to create unusual emergency hazards.		

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2.2 Label elements	
Hazard pictograms (Labelling according Regulation (EC) No 1272/2008):	Not Applicable
Signal word:	Not Applicable
Hazard statements:	Not Applicable
Precautionary statements	
Prevention:	Not Applicable
Response:	Not Applicable
Storage:	Not Applicable
Disposal:	Not Applicable
Special packaging requirements	
Containers to be fitted with child-resistant fastenings:	Not applicable
Tactile warning of danger:	Not applicable
2.3 Other hazards	
Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII:	Not applicable
Substance meets the criteria for vpvB according to Regulation (EC) No. 1907/2006, Annex XIII:	Not applicable
Other hazards which do not result in classification:	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

# SECTION 3: Composition/information on ingredients

# 3.1 Classification of the substance or mixture

S	ub	sta	nce	mi	iχtι	ıre

Product/		Dun desatt			Classification	
Product/ Ingredient name	Identifiers	Wt%	Directive 1999/45/EC	Regulation (EC) No. 1272/2008 [CLP/GHS]	Туре	
Ethylene propylene ethylidene Nonbornene copolymer	EC: Not provided CAS: 25038-36-2	>99.0%	This substance is not classified as dangerous	Not a hazardous substance	[A]	
Additives	Not provided	≤1.0%	Classification not possible	Classification not possible	[B]	

There are no additional ingredients present which, within the current knowledge of the supplier, are classified and contribute to the classification of the substance and hence require reporting in this section.

#### <u>Type</u>

[A] Constituent; [B] Stabilizing additive; Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures		
4.1 Description of first a	id measures	
Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Administer oxygen if breathing is difficult. Apply artificial respiration if victim is not breathing. Rinse nose, mouth and throat with water. Keep victim warm with a blanket etc. Get immediate medical advice/attention. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.	
Skin contact	Remove/take off immediately contaminated clothing and shoes. Gently wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Burns (in contact with molten product or heated product): Immediately immerse in large amount of cold water, or flush with large amounts of water the affected area to dissipate heat. While flushing, remove clothes which do not adhere to affected area. Cover with clean cotton sheeting or gauze. Get immediate medical advice/attention.	

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Eye contact	Do not rub eye. Hold eyelids apart. Begin to rinse with water as soon as possible and rinse cautiously for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention. Burns (in contact with molten product or heated product): Immediately immerse in large amount of cold water, or flush with large amounts of water the affected area to dissipate heat.		
Ingestion	Rinse mouth. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Keep victim warm with a blanket etc. Get immediate medical advice/attention. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Administer oxygen if breathing is difficult. Apply artificial respiration if victim is not breathing.		
Protection of first-aiders	Use personal protective equipment as required. No specific advice, treat symptomatically.		
4.2 Most important symp	otoms and effects, both acute and delayed		
Potential acute and delayed he	alth effects		
Inhalation	No information available		
Skin contact	Skin absorption may cause effects similar to those described for inhalation.		
Eye contact	No information available		
Ingestion	Ingestion (If swallowed): Vomiting and other symptoms similar to those listed under 'Inhalation'.		
Over-exposure signs/symptom	<u>is</u>		
Eye contact	No specific data available		
Inhalation	No specific data available		
Skin contact	No specific data available		
Ingestion	No specific data available		
4.3 Indication of any imn	4.3 Indication of any immediate medical attention and special treatment needed		
Notes to physician	Treat symptomatically. Contact poison treatment specialist immediately if eyes were exposed to large quantities or large quantities have been ingested or inhaled. Use PPE such as gloves, goggles and masks.		
Specific treatments	No specific information		

Specific treatments	No specific information				
SECTION 5: Firefighting measures					
5.1 Extinguishing media	5.1 Extinguishing media				
Suitable extinguishing media	Small fires: Dry chemical powder, carbon dioxide, water spray, regular foam				
Unsuitable extinguishing media	Large fires: Water spray, fog, regular foam Straight streams				
5.2 Special hazards arisi	ng from the substance of mixture				
Hazards from the substance or mixture	Flammable/combustible material. Will be easily ignited by ignition sources such as heat, mechanical sparks, static discharge or open flames. Powders and dusts may form explosive dust clouds with air. When heated, decomposition gases may form explosive mixtures with air. Containers may explode when heated. Risk of fire and explosion on contact with incompatible material(s). Contact with molten substance/product may cause severe burns to skin and eyes. Fire may produce flammable and/or harmful gases (See "10. Stability and reactivity"). For large fires, withdraw from fire area and let fire burn. May re-ignite after fire is extinguished. Runoff and fire-control water may pollute waters.				
Hazardous thermal decomposition products	Fumes produced when heated to decomposition temperatures may contain carbon monoxide, carbon dioxide, oxides of nitrogen, and small amounts of aromatic and aliphatic hydrocarbons. Combustion products from rubber, like those of other natural/synthetic materials, must be considered toxic.				
5.3 Advice for firefighters	S				
Special protective actions for fire-fighting	Keep upwind. Keep unauthorized personnel away. If possible, remove containers exposed to heat or cool with water. For large fires, withdraw from fire area and let fire burn. Dike fire water for later disposal; do not spread the material. Cool containers with flooding quantities of water until well after fire is out.				
Specific protective equipment for fire-fighting	Keep upwind. Keep unauthorized personnel away. If possible, remove containers exposed to heat or cool with water. For large fires, withdraw from fire area and let fire burn. Dike fire water for later disposal; do not spread the material. Cool containers with flooding quantities of water until well after fire is out.				

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SECTION 6: Acciden	tal release measure		
6.1 Personal precautions	, protective equipment and emergency procedures		
For non-emergency personnel		. Evacuate surrounding h or walk through spilled opriate respirator when	
For emergency responders	Wear appropriate protective equipment. Use personal protection recommended in "8. Exposure control/personal protection". Isolate spill or leak area for proper distance in all directions. Provide adequate ventilation. Keep upwind. Do not touch or walk through spilled material.		
6.2 Environmental precau	utions		
Prevent entry spilled material environment.	and runoff from spillage control into waterways, sewers, basements or confined are	as. Avoid release to the	
6.3 Methods and material	ls for containment and cleaning up		
Small spill	Stop leak if without risk. Move containers from spill area. Mop up and place properly labeled waste disposal container. Dispose of via a licensed waste disposal		
Stop leak if without risk. Remove all sources of ignition. Ensure adequate ventilation. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wet down with water and dike. Contain collected material in dry and clean containers for disposal according to local regulations (see section 13). Dispose of via a licensed waste disposal contractor. Note: see section 1 for emergency contact information and section 13 for waste disposal.			
6.4 Reference to other sections			
See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.			

# SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should

be consulted for any available use-specific information provided in the Exposure Scenario(s).				
7.1 Precautions for safe	7.1 Precautions for safe handling			
Protective measures	ELIMINATE all ignition sources. Use only outdoors or in a well-ventilated area. Keep upwind for handling outdoors as much as possible. Keep unauthorized personnel away. Use clean non-sparking tools. Avoid contact with eyes, skin, and clothing. Prevent dust cloud and dust accumulation. Do not breathe powder, dust, shavings, borings, turnings or cuttings. As precautions for electrostatic discharge, inerting closed systems and explosion pressure venting of confined spaces are recommended.  In case of open system, prevent from insulator lining or coating of piping, duct, hopper, and apply grounding/earthing of all conductive process units. Take precautionary measures against static electricity such as grounding and bonding, wearing anti-static footwear and clothing, using grounded conductive floor. Consult an expert about further precautionary measures for dust explosion.			
Advice on general occupational hygiene  Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.				
7.2 Conditions for safe storage, including any incompatibilities				

# onditions for safe storage, including any incompatibilities

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep containers tightly closed.

Well ventilate by proper manner according to regional, national and local regulations. Protect against direct sunlight. Store in a dry place. Keep in a fire-proof designed place. Keep away from incompatible materials. See "10. Stability and reactivity". Keep away from food and feedstuffs. Store locked up.

Use package or container with anti-static discharge liner. All containers shall be properly labeled.

	solutions	No specific information available.
	7.3 Specific end use(s)	
	Recommendations	Ventilate by appropriate method. (See "8. Exposure control/personal protection").
		Install appropriate equipment and wear appropriate protective clothing. (See "8. Exposure control/personal protection") Use personal protective equipment as required.
Recommendations	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wash hands and face thoroughly after handling. Eating, drinking and smoking in work areas is prohibited. Contaminated work clothing should not be allowed out of the workplace.	

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Industrial sector specific solutions

No specific information available.

# SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 8.1 Control parameters

### Occupational exposure limits

Substance	Form	TWA	STEL	Reference
Ethylene propylene ethylidene	Dust	3 mg/m³ (Respirable)	-	ACGIH
Nonbornene copolymer	Dust	10 mg/m³ (total)	-	ACGIH
Additives	No data available	-	-	-

#### **Recommended monitoring procedures**

If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to European Standard EN 689 for methods for the assessment of exposure by inhalation to chemical agents and national guidance documents for methods for the determination of hazardous substances.

#### **Derived No Effect Levels (DNEL):**

Respiratory protection:

Product/Ingredient name	Exposure	Value	Population	Effects
Ethylene propylene ethylidene Nonbornene copolymer	No data available	-	-	-
Additives	No data available	-	-	-

#### Predicted No Effect Concentrations (PNEC):

Product/Ingredient name	Compartment Details	Value	Method Detail
Ethylene propylene ethylidene Nonbornene copolymer	No data available	-	-
Additives	No data available	-	-

Nonbornene copolymer			
Additives	No data available	-	-
8.2 Exposure controls			
Appropriate engineering controls		apor or mist, use process enclosures eep worker exposure to airborne	
Individual protection measures			
Hygiene measures:	and using the lavatory and at the elector remove potentially contaminated	roughly after handling chemical prodund of the working period. Appropriate I clothing. Wash contaminated clothinowers are close to the workstation loc	techniques should be used ag before reusing. Ensure
Eye/face protection:		n approved standard should be used avoid exposure to liquid splashes side-shields.	
Skin protection			
Hand protection:	times when handling chemical prod	es complying with an approved stand- ucts if a risk assessment indicates this al, use gloves made of butyl rubber wi	s are necessary. For 8-hour
Body protection:		he body should be selected based on e approved by a specialist before han	
Other skin protection:	task being performed and the risks this product. If used in solution, or m	ional skin protection measures should involved and should be approved by a nixed with other substances, contact so advisory and must be evaluated on	a specialist before handling uppliers of approved gloves

Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk

assessment indicates this is necessary or as backup to engineering controls. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe

working limits of the selected respirator. Recommended: organic vapor filter (Type A).

specialists.

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Environmental exposure	Emissions from ventilation or work process equipment should be checked to ensure they comply with			
controls:	the requirements of environmental protection legislation. In some cases, scrubbers, filters or			
	engineering modifications to the process equipment will be necessary to reduce emissions to			
	acceptable levels.			

#### SECTION 9: Physical and chemical properties 9.1 Information on basic physical and chemical properties **Appearance** Physical state: Solid (Bale) Color: White Odor: Characteristic Odor threshold: Not applicable No data available Melting point/freezing point range: No data available **Boiling point:** No data available Flash point: >300 °C (>572 °F) **Evaporation rate (Butyl** No data available acetate=1.0): Flammability (solid, gas): **Burning time:** No data available **Burning rate:** No data available Upper/lower flammability Lower: No data available or explosive limits: Upper: No data available No data available Vapor Pressure: Vapor Specific Gravity (Air=1): No data available Specific gravity (water =1.0) 0.86 - 0.87Insoluble in water. Solubility(ies): Partition coefficient; n-octane/water: No data available **Auto-ignition temperature:** No data available 450 °C (842 °F) **Decomposition temperature:** Viscosity: Not applicable **Explosive properties:** No data available **Oxidizing properties:** No data available 9.2 Other information

# SECTION 10: Stability and reactivity

# 10.1 Reactivity

No specific test data related to reactivity available for this product.

## 10.2 Chemical stability

The product is stable under recommended storage conditions. When heated, decomposition gases may form explosive mixtures with air.

#### 10.3 Possibility of hazardous reactions

Classification not poosible

#### 10.4 Conditions to avoid

Keep away from ignition sources, heat, sparks and flame, hot surfaces, accumulation of static electricity.

# 10.5. Incompatible materials

Oxidizing agents

### 10.6 Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Carbon monoxide and hydrocarbons may be generated by heat.

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11.1 Information on toxicolog	ical effects			
Acute Toxicity:	Product/Ingredient name	Result	Species	Dose
Oral	Ethylene propylene ethylidene	No data available	-	-
	Nonbornene copolymer			
	Additives	No data available	-	-
Dermal	Ethylene propylene ethylidene Nonbornene copolymer	No data available	-	-
	Additives	No data available	-	<del>-</del>
Inhalation	Ethylene propylene ethylidene	No data available	-	-
	Nonbornene copolymer	No doto ovoiloble	_	
rritation/Skin Corrosivity:	Additives Ethylene propylene ethylidene	No data available	No data available	<del>-</del>
	Nonbornene copolymer		No data avallable	
	Additives		No data available	e
rritation/Eye Corrosivity:	Ethylene propylene ethylidene		No data available	
	Nonbornene copolymer		N 14 711	
Sancitization (Bashiratory)	Additives		No data available	9
Sensitization (Respiratory):	Ethylene propylene ethylidene Nonbornene copolymer		No data available	
	Additives		No data available	e
Sensitization (Skin):	Ethylene propylene ethylidene		No data available	
	Nonbornene copolymer	N. 1. 7.11		
Musta maniaituu	Additives		No data available	9
Mutagenicity:	Ethylene propylene ethylidene Nonbornene copolymer		No data available	
	Additives		No data available	e
Carcinogenicity:	Ethylene propylene ethylidene Nonbornene copolymer		No data available	ı
	Additives		No data available	ı.
Reproductive toxicity (Teratogenicity):	Ethylene propylene ethylidene Nonbornene copolymer		No data available	
	Additives		No data available	
Specific target organ toxicity STOT (			data arandolo	
	Ethylene propylene ethylidene		No data available	
	Nonbornene copolymer			
<b>-</b>	Additives		No data available	
Specific target organ toxicity STOT (	repeated exposure): Ethylene propylene ethylidene		No data available	
	Nonbornene copolymer			
	Additives		No data available	

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Aspiration Hazards:	Ethylene propylene ethylidene Nonbornene copolymer	No data available
	Additives	No data available

	Additives		INO data avallable	
SECTION 12: Englaciant	information			
SECTION 12: Ecological	intormation			
12.1 Toxicity				
Acute Toxicity:	Product/Ingredient name	Result	Species	Dose
Fish	Ethylene propylene ethylidene Nonbornene copolymer	No data available	-	-
	Additives	No data available	-	-
Crustacea	Ethylene propylene ethylidene Nonbornene copolymer	No data available		
	Additives	No data available	-	-
Algae	Ethylene propylene ethylidene Nonbornene copolymer	No data available		
	Additives	No data available	-	-
Chronic Toxicity:				
Persistency/Durability:	Ethylene propylene ethylidene Nonbornene copolymer	No data available	-	-
	Additives	No data available	-	-
Bioaccumulative potential:	Ethylene propylene ethylidene Nonbornene copolymer	No data available	-	-
	Additives	No data available	-	=
Mobility in soil				
Product/ingredient name		Result		
Ethylene propylene ethylidene Nonbornene copolymer		None		
Additives		None		
12.2 Persistence and degrada	ability			
Conclusion/summary: No o	data available			
12.3 Bioaccumulative potenti	al			
Conclusion/summary: No o	data available			
12.4 Mobility in soil				
Conclusion/summary: No	data available			
12.5 Results of PBT and vPvI	3 assessment			
Not considered either persistent, bid	paccumulative and toxic (PBT),	or very persistent and very	/ bioaccumulative.	
12.6 Other adverse effects				
No known significant effects or critic	cal hazards.			

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## SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

## 13.1 Waste treatment methods

**Product** 

Methods of disposal: The generation of waste should be avoided or minimized wherever possible. Significant quantities of

> waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any

regional local authority requirements.

The classification of the product may meet the criteria for a hazardous waste. Hazardous waste:

**Packaging** 

Methods of disposal: The generation of waste should be avoided or minimized wherever possible. Waste packaging

should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

**Special precautions:** This material and its container must be disposed of in a safe way. Care should betaken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may

retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil,

waterways, drains and sewers.

# SECTION 14: Transport information

		ADR/RID	ADN/ADNR	IMDG	IATA
14.1	UN number	None	None	None	None
14.2	UN proper shipping name	None	=	-	=
14.3	Transport hazard class(es)	None	None	None	None
14.4	Packing group	None	None	None	None
14.5	Environmental hazards	None	None	None	None
14.6	Special precautions: user	Not available	Not available	Not available	Not available
14.7	Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	None	None	None	None

# SECTION 15: Regulatory information

## 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH): Annex XIV - List of substances subject to authorization

Substances of very high concern: No data available

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and

articles: No data available

Other EU regulations

**Europe inventory:** All components are listed or exempted.

**Black List Chemicals:** Not listed **Priority List Chemicals:** No data available

Integrated pollution prevention

and control list (IPPC) - Air: No data available

Integrated pollution prevention

and control list (IPPC) - Water: No data available

International regulations

**Chemical Weapons Convention** Not listed

List Schedule I Chemical:

**Chemical Weapons Convention** 

List Schedule II Chemicals:

Not listed

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# 15.2 Chemical Safety Assessment

This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information					
Indicates information that has changed from previously issued version.					
Abbreviations and acronyms: None					
Revision	1.9				
Date of issue/ Date of revision:	04/29/2020				
Date of previous issue:	07/29/2019				
DISCLAIMER:	The information is based on our current and best knowledge and is intended to describe the product for the purpose of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product. Petro Rabigh makes no warranty of any kind, expressed or implied, regarding the accuracy of these data. Petro Rabigh assumes no responsibility for injury from the use of the product described herein.				