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 SAFETY DATA SHEET
 PR/EHD/OH/F-313

 PRODUCT NAME : MONOETHYLENE GLYCOL (MEG)
 Petro Rabigh

SDS Reference No. DSD-07-0001

REV NO. 1.1: October 01, 2016

SECTION 1: Identification of the substance/mixture and of the company/undertaking

	in or the substance/mixture and or the company/undertaking
1.1 Product Identifier	
Product Name:	ethane-1,2-diol
Description:	Monoethylene Glycol
REACH Registration Number:	01-2119456816-28-xxxx
EC Number:	203-473-3
EC name:	ethane-1,2-diol
CAS Number:	107-21-1
CAS name:	1.2-Ethanediol
IUPAC name:	ethylene glycol
Molecular formula:	C2H6O2
Molecular weight range:	62.0678
Structural formula:	02.0010
	он
1.2 Relevant identified use	s of the substance or mixture and uses advised against
IDENTIFIED USES:	
Manufacturing of substance	
Use as intermediate	
Use as process chemical	
Distribution of substance	
Formulation and (re)packing of subs	stances and mixtures
Production of polymers	
Use in Paints/Coatings (Industrial)	
	' Sealants/ Foams/ Polymers / filled Polymers (professional)
Use in Paints/ Coatings / Surface tre	
Use in Cleaning Agents (Industrial)	
Use in Cleaning agents (professional	al)
Use in Cleaning agents (Consumer	use)
Use in Lubricants (Industrial)	
Use in metal-working fluids (Industri	
Use in metal-working fluids (profess	
Use in agrochemicals (professional)	
Use in/as functional fluids (industrial	,
Use in/as functional fluids (professio	
Use in heat transfer and hydraulic fl	
Use in/as de-icing/anti-icing applicat	
Use in/as de-icing/anti-icing applicat	
Use in laboratories (industrial and p	
Use in Laboratory (Industrial and Pr Use in water-treatment Chemicals (I	
Use in adhesives and sealants (Con	•
	ners, Foams, Coatings, Adhesives, Sealants
Production of rigid foam	noro, roano, coalingo, nunceiveo, ocarano
	NCTION OF SUBSTANCE (WHAT IT DOES):
Anti-freezing agents	
Intermediates	
Heat transfer agents	

USES BY CONSUMERS ADVISED AGAINST

Laboratory chemicals

Chemical product category (PC): PC 29:Pharmaceuticals

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1.3 Details of the supplier of the safety data sheet				
Supplier	Rabigh Refining and Petrochemical (PetroRabigh)	Company		
Address	PLANT PO Box 666, Rabigh 21911, Kingdom of Saudi Arabia <u>OFFICE</u> P.O. Box 40448, Prince Mohammed Abdul- Aziz Street Bin Homran Center, Jeddah- 21499, Kingdom of Saudi Arabia Tel +966 2 284 5500 Fax : +966 2 284 6001			
e-mail address of person responsible for this SDS	Moustafa A. Awad: Moustafa.Awad@Petrorabigh.com Mohamed I. El-Khashab: MohamedIbrahim.Khashab@Petrorabigh.com			
1.4 Emergency telepho	one number			
Asia Pacific (except China) :	+65 3158 1074	English, Cantonese, Indonesian, Japanese, Korean, Malay, Mandarin, Thai, Vietnamese		
China :	+86 512 8090 3042 (only in case of high seas emergencies)	English, Mandarin		
Europe, America, Middle East, Africa (Europe & English Speaking):	+44 208 762 8322	English, Albanian, Bulgarian, Czech, Danish, Dutch, Finnish, French, German, Greek, Hungarian, Italian, Lithuanian, Norwegian, Polish, Portuguese, Romanian, Russian, Serb-Croat, Slovak, Spanish, Swedish, Turkish, Ukrainian		
Middle East & Africa (Arabic speaking):	+44 (0) 1235 239 671	English, Arabic, French		

SECTION 2: Hazards identification	
2.1 Classification of the substance or mixture	•
Product Definition:	Monoethylene Glycol
Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]:	Acute Tox. 4. H302 STOT Rep. Exp. 2, H3730 See Section 16 for the full text of the R Phrases or H Statements.
Classification according to Directive 67/548/EEC [DSD]:	Xn; R22 See Section 11 for more detailed information on health effects and symptoms.
2.2 Label elements	
Hazard pictograms:	
Signal word:	Warning
Hazard statements:	H302: Harmful if swallowed.
	H373o: May cause damage to kidneys through prolonged or repeated exposure if swallowed.
Precautionary statements	
Prevention:	Do not breathe vapour. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling
Response:	Get medical attention if you feel unwell. IF SWALLOWED: Call a POISONCENTER or physician if you feel unwell.
Storage:	Not applicable.
Disposal:	Not applicable.
Supplemental label elements:	Not applicable.
Special packaging requirements	
Containers to be fitted with child-resistant fastenings:	Not applicable.
Tactile warning of danger:	Not applicable.
2.3 Other hazards	
Substance meets the criteria for PBT according to	Not applicable.

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Regulation (EC) No. 1907/2006, Annex XIII:	
Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII:	Not applicable.
Other hazards which do not result in classification:	Not applicable.

SECTION 3: Composition/information on ingredients

3.1 Classification of the substance or mixture		
Name: Ethane-1,2-diol		
Description:	Monoethylene Glycol	
Degree of purity:	Ca. 80.0 – ca. 100.0% (w/w)	
Constituents:		

Product/ingredient	Identifiers	Typical	Classification		
name		concentration	67/548/EEC	Regulation (EC) No. 1272/2008 [CLP]	Туре
ethanediol	EC: 203-473-3	>=99.99 (w/w)	Xn; R22	Acute Tox. 4, H302 STOT Re 2, H373	[A]
	CAS: 107-21-1	>=99.99 (w/w)	See section 16 for the full	See section 16 for the full	
	Index: 603-027-00-1	>=99.99 (w/w)	Text of the R-phrases	Text of the H-phrases	

Impurities:

Impurity	Identifiers	Typical			Туре
		concentration	67/548/EEC	Regulation (EC) No. 1272/2008 [CLP]	
2,2'-oxydiethanol	EC: 203-872-2	<0.01% (w/w)	Not applicable	Not applicable	[B]

There are no additional ingredients present which, within the current knowledge of the supplier, are classified and contribute to the classification of the substance and hence require reporting in this section.

Type: [A] Constituent [B] Impurity [C] Stabilizing additive

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid	d measures
Eye contact	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10minutes. Get medical attention following exposure or if feeling unwell.
Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention following exposure or if feeling unwell. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention following exposure or if feeling unwell. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.
4.2 Most important symp	toms and effects, both acute and delayed
Potential acute health effects	
Eye contact	No relevant human information is available.
Inhalation	No relevant human information is available.

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Skin contact	No relevant human information is available.
Ingestion	Harmful if swallowed
Over-exposure signs/symptoms	2
Eye contact	No specific data
Inhalation	No specific data
Skin contact	No specific data
Ingestion	No specific data
4.3 Indication of any imm	ediate medical attention and special treatment needed
Notes to physician	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled
Specific treatments	No specific treatment

SECTION 5: Firefighting	SECTION 5: Firefighting measures		
5.1 Extinguishing media			
Suitable extinguishing media	In case of fire, use water spray (fog), foam or dry chemical		
Unsuitable extinguishing media	None known		
5.2 Special hazards arisin	g from the substance of mixture		
Hazards from the substance or mixture	In a fire or if heated, a pressure increase will occur and the container may burst.		
Hazardous thermal decomposition products	Decomposition products may include the following materials: carbon dioxide and carbon monoxide		
5.3 Advice for firefighters			
Special protective actions for fire-fighting	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.		
Specific protective equipment for fire-fighting	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves)conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.		

SECTION 6: Accidental release measures				
6.1 Personal precautions,	protective equipment and emergency procedures			
For non-emergency personnel	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.			
For emergency responders	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".			
6.2 Environmental precau	tions			
	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).			
6.3 Methods and material	6.3 Methods and materials for containment and cleaning up			
Small spill	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.			
Large spill	Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, verniculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see section 1 for emergency contact information and section 13 for waste disposal.			
6.4 Reference to other see	ctions			
See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.				

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SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

7.1.1. Recommendations shall be specified to:

- (a) allow safe handling of the substance such as containment and measures to prevent fire as well as aerosol and dust generation;
- (b) prevent handling of incompatible substances or mixtures; and
- (c) reduce the release of the substance or mixture to the environment, such as avoiding spills or keeping away from drains.

7.1.2. Advice on general occupational hygiene shall be provided, such as:

- (a) not to eat, drink, and smoke in work areas;
 - (b) to wash hands after use; and
 - (c) to remove contaminated clothing and protective equipment before entering eating areas.

7.2 Conditions for safe storage, including any incompatibilities

- (a) store in accordance with local regulations;
- (b) store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink;
- (c) keep container tightly closed and sealed until ready for use;
- (d) containers that have been opened must be carefully resealed and kept upright to prevent leakage;
- (e) do not store in unlabelled containers; and
- (f) use appropriate containment to avoid environmental contamination.

7.3 Specific end use(s)

Recommendations	Not available.
Industrial sector specific solutions	Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits					
Product/ingredient name		Exposure limit values			
Substance	Form TWA STEL Reference				
ethanediol	Particulate	10 mg/m³		EH40/2005 WELs (United Kingdom (UK), 8/2007). Absorbed through skin	
	Vapour	52 mg/m³	104 mg/m³	Same	
	Vapour	20ppm	40ppm	Same	
				ACGIH	
				OSHA	

Recommended monitoring procedures

If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to European Standard EN 689 for methods for the assessment of exposure by inhalation to chemical agents and national guidance documents for methods for the determination of hazardous substances.

Derived effect levels

Product/ingredient name	Туре	Exposure	Value	Population	Effects
ethanediol	DNEL	Long term Dermal	106 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	35 mg/m³	Workers	Local
	DNEL	Long term Dermal	53 mg/kg bw/day	General public	Systemic
	DNEL	Long term Inhalation	7 mg/m ³	General public	Local

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Predicted effect concentrat	<u>ions</u>			
Product/ingredient name	Туре	Compartment Detail	Value	Method Detail
ethanediol	PNEC	Fresh water	10 mg/l	Assessment Factors
	PNEC	Marine	1 mg/l	Assessment Factors
	PNEC	Intermittent release	10m mg/l	Assessment Factors
	PNEC	Fresh water sediment	20.9 mg/kg sediment dw	Assessment Factors
8.2 Exposure controls	-			
Appropriate engineering controls If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local ventilation or other engineering controls to keep worker exposure to airborne contaminants be recommended or statutory limits.				
Individual protection measures Hygiene measures: Wash hands, forearms and face thoroughly after handling chemical products, before smoking and using the lavatory and at the end of the working period. Appropriate tech should be used to remove potentially contaminated clothing. Wash contaminated clothing reusing. Ensure that eyewash stations and safety showers are close to the workstation loop			period. Appropriate techniques h contaminated clothing before	
Eye/face protection:		Safety eyewear complying w indicates this is necessary Recommended: safety glasse	ith an approved standard should be to avoid exposure to liquid spla s with side-shields	used when a risk assessment shes, mists, gases or dusts.
Skin protection	protection Hand protection: Chemical-resistant, impervious gloves complying with an approved standard should be worn a times when handling chemical products if a risk assessment indicates this are necessary. >8 hours (breakthrough time): butyl rubber, nitrile rubber, PVC, Viton®			
nanu protection.		times when handling chemica	I products if a risk assessment indica	tes this are necessary. >8
Body protection:		times when handling chemica hours (breakthrough time): bu Personal protective equipmer	I products if a risk assessment indica	tes this are necessary. >8
•		times when handling chemica hours (breakthrough time): bu Personal protective equipmer and the risks involved and sh Appropriate footwear and any	I products if a risk assessment indica ityl rubber, nitrile rubber, PVC, Viton® it for the body should be selected bas	tes this are necessary. >8 eed on the task being performed re handling this product. should beselected based on the

	respirator. Recommended. organic vapour inter (Type A)				
Environmental exposure controls:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.				

SECTION 9: Physical and chemical properties				
9.1 Information on basic physi	9.1 Information on basic physical and chemical properties			
Appearance				
Physical state:	Liquid at 20°C and 1013h	°a sa		
Form:	Syrupy			
Color:	Clear, Colourless			
Odour:	Odourless			
Odour threshold :	Not available			
pH:	Not available			
Melting point/freezing point range:	-13⁰C			
Initial boiling point and boiling range:	197.4ºC at 1013 hPa			
Relative density (Water=1)	1.11			
Vapour Pressure:	0.123 hPa at 25°C			
Surface tension:	Not surface active	Based on chemical structure, no surface activity is predicted		
Water solubility:	Miscible in all proportions			
Partition coefficient; n-octane/water (log value):	-1.36			
Flash point:	Closed cup: 111.0°C at 10	13.25 hPa		
Evaporation rate:	0.01 (butyl acetate=1)			

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Flammability (solid, gas):	non flammable upon ignition.	Flammability derived from flash point.
Burning time:	not applicable	The substance has no pyrophoric properties and does not
Burning rate:	not applicable	liberate flammable gases on contact with water.
Upper/lower flammability	Lower: 1.8%	
or explosive limits:	Upper: 12.8%	
Vapour density:	2.14 [Air=1]	
Viscosity:	Dynamic: 20mPa.s	
Auto-ignition temperature:	not available	
Explosive properties:	non explosive	Value used for CSA: non explosive
		There are no chemical groups associated with explosive properties present in the molecule.
Self-ignition temperature	398°C	
Decomposition temperature:	Not available	
Oxidising properties:	No oxidising properties	Value used for CSA: Oxidising: no
		The substance is incapable of reacting exothermically with combustible materials on the basis of the chemical structure
Viscosity:	16.1mPas at 25ºC	
Stability in organic solvents and identity or relevant degradation products	not applicable	
Dissociation constant	not applicable	
Granulometry	not applicable	The substance is marketed or used in a non solid or granular form.

No additional information

SECTION 10: Stability and reactivity

10.1 Reactivity

No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability

The product is stable.

10.3 Possibility of hazardous reactions

Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid

Keep away from heat, sparks and flame.

10.5. Incompatible materials

Oxidizing agents

10.6 Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. The substance will burn to carbon oxides.

SECTION 11: Toxicological information						
11.1 Information on toxicological effects						
Acute Toxicity						
Product/ingredient name	Product/ingredient name Species Results Dose Exposure					
ethanediol	Rat (COBS CD (SD)BR) (male/female)	LC50 Inhalation Vapour	>2.5 mg/l	6 hours		
	Mouse (CD-1) male/female	LD50 Dermal	>3500 mg/kg bw	-		
	Rat (Sprague-Dawley) (male/female)	LD50 Oral	7712 mg/kg bw	-		
Conclusion/summary: No relevant human information is available						

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Conclusion/Summary:	The substance has shown t	to be not irritating for r	oon-human	
epeated dose toxicity		to be not irritating for h		
Product/ingredient name	Species	Results	Dose	Exposures
ethanediol	Rat (Wistar) male/female	NOAEL: probably 200 mg/kg bw; Oral; Kidney was confirmed to be the target organ	0, 220, 660, 2000 mg/kg (actual ingested)	33 days (daily)
	Rat (Wistat & Fischer) male	NOEL: 150 mg/kg bw (nominal); oral	50, 150, 500, 1000 mg/kg (actual ingested)	16 weeks (daily)
	Mouse (B6C3F1) male /female	NOAEL: 12,500ppm; oral: feed	0, 3,200, 6,300, 12,500, 25,000, 50,000ppm (actual ingested)	13 weeks, 92 96 consecutive days (continuously)
	Rat (Wistar) male	NOAEL: 150 mg/kg bw/day; oral; actual dose received	0, 50, 150, 300, 400 mg/kg/day (actual dose ingested)	12 months (daily)
	Dog (Beagle) male	NOAEL: 2ml/kg bw dermal, subacute	0.5, 2.0, 8.0 ml/kg bw	4 weeks (daily)
	Dog (Beagle) male	NOEL: 2 – 4 ml/kg bw; dermal, subacute	2.0, 4.0 ml/kg bw	4 weeks (daily)
	Dog (Beagle) male	No NOAEL identified; ca. 4 ml/kg bw; dermal, subacute	4.0 ml/kg bw (analytical per unit area)	4 weeks (daily)
	Mouse (CD-1) female	NOAEL: ca 3,549 mg/kg bw/day dermal, subacute	0, ca. 404, ca. 1,677, ca. 3,549 mg/kg bw	10 days
Conclusion/summary:	No relevant information is a No relevant information is a		es.	
rritation: skin				
Product/ingredient name	Species	Results	Dose	Exposures
ethanediol	rabbit (Vienna White)	not irritating; fully reversible	-	8 days
	rabbit; Draize Test	not irritating	-	23 hours
	Human; no data about method(s)	evidence of irritation	-	-
Conclusion/Summary:	Classification regarding ski	n irritation is not warra	anted.	
rritation: eyes				
		Results		

Not irritating; fully

reversible

No data

24 hours

ethanediol

rabbit (Vienna White)

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	Rabbit (New Zealnd White); Draize Test	0.4% was the highest concentration to be non-toxic and non-irritating	No data	7 days
Conclusion/Summary:	Classification regarding e	ye irritation is not wa	rranted.	•
Sensitisation				
Product/ingredient name	Species	Results	Dose	Exposures
ethanediol	guinea pig (Dunkin Hartley) female	not sensitizing; no; with positive reactions	No data	24 hours after challenge
	human female Patch Test	No data	No data	No data
Conclusion/Summary:	No structural alert; no te sensitizing properties wer		some orientating studies w	ith animals and humans no
Mutagenicity				
Product/ingredient name	Method		Results	Dose
ethanediol	In vitro- bacterial reverse (e.g. Ames test) (gene mu S. typhimurium TA 1535, TA 100 (met. act.: with an	utation): TA 1537, TA 98 and	Negative	Doses: 0, 20, 100, 500, 2500, 5000 µg/plate
	In vitro mammalian cell ga assay (gene mutation): mouse lymphoma L5178\ (met. act.: with and withou activation)	Y cells	Negative	up to 5000 µg/ml
	in vitro mammalian chrom aberration test (chromosc aberration): Chinese hamster Ovary ((met. act.: with and withou activation)	ome CHO)	Negative	10 - 100 mg/ml
	In vivo dominant lethal as (chromosome aberration) rat (Fischer 344) male/fer oral: feed		Negative	0.04, 0.2, 1.0 g/kg bw /day
Conclusion/summary:	No relevant human inform	nation is available		
Carcinogenicity				
Product/ingredient name	Method		Results	Dose
ethanediol	rat (Fischer 344) male/fer oral: feed (nominal in diet Assessing the potential or and chronic toxicity when Exposure: 24 months (da) ncogenicity fed to rats	NOAEL (carcinogenicity): 1000 mg/kg bw/day	0.04, 0.2, 1.0 g/kg bw /day
	mouse (B6C3F1) male/fe oral: feed Exposure: 103 weeks (da		NOAEL (carcinogenicity): 1500 mg/kg bw/day (male) (liver histopathology)	male mice: 0, 6250, 12500, 25000ppm; female mice: 0, 12500, 25000, 50000ppm (nominal in diet)
Conclusion/summary:	mouse (CD-1) male/fema oral: feed Exposure: 24 months (da Assessing oncogenicity a survival when fed to mice No information available f	ily) nd effects on for 2 years.	no NOAEL identified : (No clear NOAEL was identified a inhalation, dermal or other e	0.04, 0.2 or 1.0 g/kg bw (nominal diet)

Conform to Regulation (EC) No. 1907/2006 of the European Parliament and of the Council on the Registration,

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	No relevant human information is availa	ble		
Reproduction Toxicity Effects on fertility				
Product/ingredient name	Method	Results	Dose	
ethanediol	rat (Fischer 344) male/female three-generation study oral: feed Exposure: 3 generations (daily)	NOAEL (parental and offspring): > 1000 mg/kg bw/day (male/female) (There were no reproductive effects associated with the inclusion of as much as 1.0 g/kg/day of EO in the diet.)	0.04, 0.2, 1.0 g/kg bw /da (nominal in diet)	
	mouse (CD-1) male/female fertility oral: drinking water	NOEL (P): 1000 mg/kg bw/day (male/female) NOEL (F1): 1000 mg/kg	ca. 500, 1000 and 2000	
		bw/day (male/female)		
Conclusion/summary:	No information available for carcinogeni No relevant human information is availa	-	exposure routes	
Product/ingredient name	Method	Results	Dose	
ethanediol	rat (COBS CD (SD)BR) inhalation: aerosol (whole body) Exposure: g.d. 6 - 15 (6 h/day)	NOAEC (maternal toxicity): 1000 mg/m ³ air (NOAEC (developmental	0, 150, 1000 or 2500 mg/m ³	
		toxicity): 150 mg/m ³ air (NOAEC from inhalation exposure alone cannot be determined due to confounding oral exposure during whole-body exposure.		
	rat (Sprague-Dawley) oral: gavage Exposure: g.d. 6 - 15 (daily)	(NOAEC from inhalation exposure alone cannot be determined due to confounding oral exposure during whole-body		
	oral: gavage	 (NOAEC from inhalation exposure alone cannot be determined due to confounding oral exposure during whole-body exposure. NOEL (maternal toxicity): 1000 mg/kg bw/day NOEL (developmental toxicity): 500 mg/kg 	0, 150, 500, 1000 or 2500 mg/kg bw /day	
	oral: gavage Exposure: g.d. 6 - 15 (daily) rat (Sprague-Dawley) oral: gavage	 (NOAEC from inhalation exposure alone cannot be determined due to confounding oral exposure during whole-body exposure. NOEL (maternal toxicity): 1000 mg/kg bw/day NOEL (developmental toxicity): 500 mg/kg bw/day NOAEL (maternal toxicity): 250 mg/kg bw/day (overall effects) NOAEL (developmental toxicity): 250 mg/kg 	0, 150, 500, 1000 or 2500 mg/kg bw /day 0, 250, 1250, 2250 mg/kg bw/d	

maternal and embryofetal toxicity, including teratogenicity, was observed

at 1000 and 2500 mg/m3.

Conform to Regulation (EC) No. 1907/2006 of the European Parliament and of the Council on the Registration.

Evaluation, Authorization and Restriction of Ch		8
SAFETY DATA SHEET	PR/EHD/OH/F-313	
PRODUCT NAME : MONOETHYLENE GL	(COL (MEG)	بتـرورابـغ Petro Rabigh

SDS Reference No. DSD-07-0001

Long-term exposure

REV NO. 1.1: October 01, 2016



There were no observable effects to the mouse dams or conceptuses at 150 mg/m3. mouse (CD-1) NOEC (maternal toxicity): 0, 50, 1000 or inhalation: aerosol (nose-only or 500 mg/m³ air (nose-only 2500 mg/mg3; whole-body whole-body exposure) exposure) nose-only exposure: NOEC (developmental toxicity): 1000 mg/m³ air exposure: 0 or 2100 mg/m3, 30 per (nose-only exposure) group + 5 additional pregnant NOEC (maternal toxicity): "satellite" females each at 2500 150 mg/m³ air (whole-body mg/m3 nose-only and 2100 mg/m3 exposure) NOEC (developmental whole-body (target exposure concentrations) toxicity): 150 mg/m3 air Exposure: g.d. 6 - 15 (6 h/d) mouse (CD-1) NOEL (maternal toxicity): 0.0, 50.0, 150.0, 500.0, or 1500.0 mg/kg bw/day oral: gavage 1500 mg/kg bw/day NOEL (developmental Exposure: g.d. 6 - 15 (daily) toxicity): 150 mg/kg bw/day Conclusion/summary: Classification concerning toxicity to reproduction is not warranted. **Teratogenicity Conclusion/Summary:** No relevant human or non-human information is available Specific target organ toxicity (single exposure) Conclusion/summary: No relevant human or non-human information is available Specific target organ toxicity (repeated exposure) Product/ingredient name Category Route of exposure **Target organs** ethanediol Category 2 Oral Kidnevs Aspiration hazards Hazards: No relevant human or non-human information is available Information on the likely No relevant human or non-human information is available routes of exposure: Potential acute health effects No known significant effects or critical hazards. Eye contact: Inhalation: No known significant effects or critical hazards. Skin contact: No known significant effects or critical hazards. Harmful if swallowed Ingestion: Symptoms related to the physical, chemical and toxicological characteristics Eye contact: No specific data. Inhalation: No specific data. Skin contact: No specific data. Ingestion: No specific data. Delayed and immediate effects and also chronic effects from short and long term exposure Short-term exposure Potential immediate effects: No relevant human or non-human information is available Potential delayed effects: No relevant human or non-human information is available

SAFETY DATA SHEET			PR/EHD/OH/F-313		i S		
PRODUCT NAME : MO	NOETH	IYLENE GLYCO	LENE GLYCOL (MEG)		خبترورابيخ Petro Rabigh		
SDS Reference No. DSD-07-0007	I RE	REV NO. 1.1: October 01, 2016				Page 12 of 14	
Potential immediate effe	ects:	No relevant human or	r non-human info	ormation is availabl	e		
Potential delayed effects:		No relevant human or	r non-human info	ormation is availabl	e		
Potential chronic health effects							
Product/ingredient name	Result		Species	Dose	Expos	sure	
ethanediol	Sub-ac	ute NOAEL Oral	Rat	200 mg/kg	33 day	/s; 7 days per week	
	Sub-ac	ute NOAEL Dermal	Dog	2.22 mg/kg	4 wee	ks; 7 days per week	
Conclusion/summary:	Not av	ailable	•	·			
General:	May ca	ause damage to kidney	through prolong	ed or repeated exp	osure if s	wallowed.	
Carcinogenicity:	No kno	own significant effects o	r critical hazards	5.			
Mutagenicity:	No kno	own significant effects o	r critical hazards	5.			
Teratogenicity:	No kno	wn significant effects o	r critical hazards	5.			
Developmental effects:	No kno	No known significant effects or critical hazards.					
Fertility effects:	No kno	wn significant effects o	r critical hazards	5.			

SECTION 12: Ecological information

Not available

12.1 Toxicity

Other information:

Product/ingredient name	Result	Species	Exposure	
ethanediol	EC50 6500 to 13000 mg/l	Aquatic plants -Pseudokirchnerella subcapitata	96 hours	
	Acute EC50 >100 mg/l Fresh water	Daphnia - Dapnia magna	48 hours	
	Acute LC50 72860 mg/l Fresh water	Fish - Pimephales promelas	96 hours	
	Chronic NOEC 8590 mg/l Fresh water	Crustaceans - Ceriodaphnia sp.	7 days	
	Chronic NOEC 15380 mg/l Fresh water	Fish - Pimephales promelas	7 days	
Conclusion/summary:	Not available		•	
12.2 Persistence and deg	radability			
Product/ingredient name	Aquatic half-life	Photolysis	Potential	
ethanediol	-	- Low		
Conclusion/summary:	Not available		•	
12.3 Bioaccumulative po	tential			
Product/ingredient name	LogP _{ow}	BCF Biode		
ethanediol	-1.36	- Readily		
Conclusion/summary:	Not available			
12.4 Mobility in soil	-			
Soil/water partition coefficient (K _{oc})	1			
Mobility	Not available			
12.5 Results of PBT and	vPvB assessment			
PBT:	Not available P: Not available B: Not available	T:Yes		
vPvB:	Not available. vP: Not available. vB: Not available			
12.6 Other adverse effect	ts			

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1

SAFETY DATA SHEET		PR/EHD/OH/F-313	
PRODUCT NAME : MONOETHYLENE GLYCOL (MEG)		بتـرورابــغ Petro Rabigh	
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should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment m	nethods
Product	
Methods of disposal:	The generation of waste should be avoided or minimized wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Hazardous waste:	The classification of the product may meet the criteria for a hazardous waste.
Packaging	
Methods of disposal:	The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
Special precautions:	This material and its container must be disposed of in a safe way. Care should betaken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SEC	SECTION 14: Transport information					
		ADR/RID	ADN/ADNR	IMDG	ΙΑΤΑ	
14.1	UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	
14.2	UN proper shipping name	-	-	-	-	
14.3	Transport hazard class(es)	-	-	-	-	
14.4	Packing group	-	-	-	-	
14.5	Environmental hazards	No	No	No	No	
14.6	Special precautions for user	Not available.	Not available.	Not available.	Not available.	
	Additional information	-	-	-	-	
14.7	Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	-	-	-	-	

SECTION 15: Regulatory information 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture EU Regulation (EC) No. 1907/2006 (REACH) Annex XIV - List of substances subject to authorization Substances of very high concern None of the components are listed. Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and Not applicable articles: **Other EU regulations** Europe inventory: All components are listed or exempted. **Black List Chemicals:** Not listed **Priority List Chemicals:** Not listed Integrated pollution prevention and control list (IPPC) - Air: Not listed Integrated pollution prevention and control list (IPPC) - Water: Not listed International regulations **Chemical Weapons Convention List** Not listed

Schedule I Chemical:

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PRODUCT NAME : MO	NOETHYLENE G	LYCOL (MEG)	بترورابغ Petro Rabigh		
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Chemical Weapons Conven	tion List Schedule II Ch	emicals: Not listed			
Chemical Weapons Conven					
15.2 Chemical Safety As	sessment				
		ety Assessments are still required.			
SECTION 16: Other inf	ormation				
Indicates information that has	changed from previous	ly issued version.			
Abbreviations and acronyms:	ATE = Acute Toxicity E	Estimate			
-	•	Labeling and Packaging Regulation [Regulation (EC) No.1272/2008]		
	DNEL = Derived No E				
		P-specific Hazard statement			
	PNEC = Predicted No Effect Concentration				
	RRN = REACH Registration Number				
	DNEL=Derived No Effect Level DMEL=Derived Minimum Effect Level				
	NOAEL= No Observable Adverse Effect Level				
	STOT= Specific Targe				
Procedure used to derive the c		to Regulation (EC) No. 1272/2008 [CLP/GHS]			
Classifica		Justificatio	n		
Acute Tox. 4, H302		Expert judgment			
STOT RE 2, H3730		Expert judgment			
Fall (and of all boundary diff.	11202	Harmful if swallowed.			
Full text of abbreviated H statements:	H302 H373o	May cause damage to organs through prolo swallowed	nged or repeated exposure if		
Full text of classifications[CLP/GHS]:	Acute Tox. 4, H302	ACUTE TOXICITY: ORAL - Category 4			
	STOT Rep. Exp. 2, H373o	SPECIFIC TARGET ORGAN TOXICITY (RE [kidneys] - Category 2	PEATEDEXPOSURE): ORAL		
Full text of abbreviated R phrases	R22- Harmful if swal	lowed.			
Full text of classifications[DSD/DPD]	Xn - Harmful				
Version	1.1				
Date of printing	10/01/2016				
Date of previous issue	6/21/2011 (Revision 1	.0)			
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